

USEFUL EQUATIONS FOR THE ABIH EXAMINATIONS

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VENTILATION

$$Q = VA \quad V_1 A_1 = V_2 A_2 \quad TP = VP + SP \quad SP_1 + VP_1 = SP_2 + VP_2 + h_L \quad V = 4005\sqrt{VP} \quad |SP_h| = VP + h_e$$

$$h_e = \frac{1 - C_e^2}{C_e^2} VP \quad h_e = F_h x VP_d \quad C_e = \sqrt{\frac{VP}{|SP_h|}} \quad VP_{ave} = \left(\frac{\sqrt{VP_1} + \sqrt{VP_2} + \dots + \sqrt{VP_n}}{n} \right)^2 \quad VP_r = \left(\frac{Q_1}{Q_3} \right) VP_1 + \left(\frac{Q_2}{Q_3} \right) VP_2$$

$$V = 1096 \sqrt{\frac{VP}{\rho}} \quad Q = 4005 C_e A \sqrt{|SP_h|} \quad Q = 4005 A \sqrt{\frac{SP_h}{df(1 + F_h)}} \quad Q = 1096 A \sqrt{\frac{SP_h}{\rho(1 + F_h)}} \quad Q_{cor} = Q_{design} \sqrt{\frac{SP_{gov}}{SP_{duct}}}$$

$$Q' = \frac{Q}{K} \quad t_2 - t_1 = -\frac{V_r}{Q'} \ln \left(\frac{C_2}{C_1} \right) \quad \ln \left(\frac{G - Q' C_2}{G - Q' C_1} \right) = -\frac{Q'(t_2 - t_1)}{V_{room}} \quad C = \left(\frac{G}{Q'} x 10^6 \right) + C_{supply}$$

$$N_{changes} = \frac{60Q}{V_{room}} \quad C = \frac{G}{Q'} (1 - e^{-Nt/60}) x 10^6 \quad C = C_0 e^{-iN_{changes}} \quad Q = \frac{(403)(s.g.)(ER)(K)(10^6)}{(m.w.)(C)} \quad C = \frac{gx24.45x10^6}{MWxV}$$

$$Q_2 = Q_1 \left(\frac{Size_2}{Size_1} \right)^3 \left(\frac{RPM_2}{RPM_1} \right) \quad P_2 = P_1 \left(\frac{Size_2}{Size_1} \right)^2 \left(\frac{RPM_2}{RPM_1} \right)^2 \quad PWR_2 = PWR_1 \left(\frac{Size_2}{Size_1} \right)^5 \left(\frac{RPM_2}{RPM_1} \right)^3$$

$$FSP = SP_{out} - SP_{in} - VP_{in} \quad FTP = TP_{out} - TP_{in}$$

NOISE

$$SPL = 20 \left(\log \frac{P}{P_0} \right) \quad SPL = 10 \left(\log \frac{I}{I_0} \right) \quad SPL_2 = SPL_1 + 20 \log \left(\frac{d_1}{d_2} \right)$$

$$SPL_f = 10 \log \sum 10^{\frac{SPL}{10}} \quad SPL_f = SPL_I + 10 \log(n) \quad L_w = 10 \log \left(\frac{W}{W_0} \right) \quad W_0 = 10^{-12} \text{ watts}$$

$$L_{Total} = L_1 + 10 \log \left(10^{\frac{L_2 - L_1}{10}} + 1 \right) \quad L_{eq} = 10 \log \left(\frac{1}{T} \sum_{i=1}^N \left(10^{\frac{L_i}{10}} t_i \right) \right) \quad L_{PT} = 10 \log \left(\sum_{i=1}^N 10^{\frac{L_{Pi}}{10}} \right) \quad TL = 10 \log \left(\frac{E_i}{E_t} \right)$$

$$L_p = L_w - 20 \log_{10} r - 0.5 + DI + T \quad DI = 10 \log_{10} Q \quad \%D = 100 \left(\frac{C_1}{T_1} + \frac{C_2}{T_2} + \dots + \frac{C_i}{T_i} \right)$$

$$T = 8/2^{(level-85)/3} \quad TWA_{eq} = 10 \log \left(\frac{\%D}{100} \right) + 85dBA \quad TWA = 16.61 \log \left(\frac{\%D}{100} \right) + 90dBA \quad f = \frac{(N)(RPM)}{60}$$

$$f = \frac{c}{\lambda} \quad f_2 = 2f_1 \quad f_c = \sqrt{f_1 f_2} \quad f_2 = \sqrt{2} f_1 \quad f_2 = \sqrt[3]{2} f_1$$

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GENERAL SCIENCES, STATISTICS, STANDARDS

$$ppm = \frac{V_{contam}}{V_{air}} \times 10^6 \quad ppm = \frac{P_v}{P_{atm}} \times 10^6 \quad ppm = \frac{mg / m^3 \times 24.45}{m.w.} \quad \frac{P_1 V_1}{n R T_1} = \frac{P_2 V_2}{n R T_2} \quad V_{TS} = \frac{g d_p^2 (\rho_p - \rho_a)}{18 \eta}$$

$$R_e = \frac{\rho d v}{\eta} \quad \log \frac{I_o}{I} = abc \quad pH = -\log_{10}[H^+] \quad K_a = \frac{[H^+]x[A^-]}{[HA]} \quad K_b = \frac{[BH^+]x[OH^-]}{[B]}$$

$$P_{total} = X_1 P_1 + X_2 P_2 + \dots + X_i P_i \quad \text{vapor/hazard ratio} = \frac{\text{sat. concentration}}{\text{exposure guideline}} \quad TLV_{mix} = \frac{C_1}{TLV_1} + \frac{C_2}{TLV_2} + \dots + \frac{C_n}{TLV_n}$$

$$TLV_{mix} = \frac{1}{\frac{F_1}{TLV_1} + \frac{F_2}{TLV_2} + \dots + \frac{F_n}{TLV_n}} \quad RF = \frac{8}{h} x \frac{24-h}{16} \quad RF = \frac{40}{h_w} x \frac{168-h_w}{128} \quad C_{asb} = \frac{(C_s - C_b)A_c}{1000 A_f V_s} \quad C_{asb} = \frac{EA_c}{1000 V_s}$$

$$E_{fiber\ density} = \frac{\frac{f}{N_f} - \frac{B}{N_b}}{A_f} \quad d = \frac{0.61 \lambda}{\eta \sin \alpha} \quad \bar{X} = \frac{X_1 + X_2 + \dots + X_n}{n} \quad SD = \sqrt{\frac{\sum (x - \bar{x})^2}{n-1}} \quad GM = \sqrt[n]{(x_1)(x_2)\dots(x_n)}$$

$$GM = 10^{\frac{\sum (\log x)}{n}} \quad GSD = \frac{84.13\% \text{ tile value}}{50\% \text{ tile value}} \quad GSD = \frac{50\% \text{ tile value}}{15.87\% \text{ tile value}} \quad SAE = 1.645 CV_{total} \quad CV = \frac{SD}{\bar{X}}$$

$$E_c = \sqrt{E_1^2 + E_2^2 + \dots + E_n^2} \quad t = \frac{\bar{x}_1 - \bar{x}_2}{SD_{pooled} \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}} \quad SD_{pooled} = \sqrt{\frac{(n_1 - 1)SD_1^2 + (n_2 - 1)SD_2^2}{n_1 + n_2 - 2}}$$

$$LCL = \frac{C_A}{PEL} - \frac{SAE \sqrt{T_1^2 C_1^2 + T_2^2 C_2^2 + \dots + T_n^2 C_n^2}}{PEL(T_1 + T_2 + \dots + T_n)} \quad 95\% \text{ Conf} = \bar{X} \pm 1.645 \frac{SD}{\sqrt{n}} \quad 95\% \text{ Conf} = \bar{X} \pm 1.96 \frac{SD}{\sqrt{n}}$$

HEAT STRESS

$$WBGT = 0.7t_{nwb} + 0.2t_g + 0.1t_{db} \quad WBGT = 0.7t_{nwb} + 0.3t_g \quad \Delta S = (M - W) \pm C \pm R - E \quad R = 15(t_w - 95)$$

$$C = 0.65v^{0.6}(t_a - 95) \quad E_{max} = 2.4v^{0.6}(42 - vp_w) \quad cfm = \frac{\text{Total Sensible Heat (BTU / hr)}}{1.08(\Delta T)} \quad HSI = \frac{E_{req}}{E_{max}} \times 100$$

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RADIATION

$$I_2 = I_1 \left(\frac{d_1}{d_2} \right)^2 \quad \text{Rem} = (\text{RAD})(QF) \quad D = \frac{\Gamma A}{d^2} \quad A = A_i (0.5)^{\frac{t}{T_{1/2}}} \quad A_i = \frac{0.693}{T_{1/2}} N_i \quad A = A_i e^{\frac{-0.693t}{T_{1/2}}}$$

$$I = (1/2)^A I_0 \quad I = (1/10)^B I_0 \quad I_2 = \frac{I_1}{\frac{X}{2^{HVL}}} \quad I_2 = \frac{I_1}{10^{\frac{TVL}{X}}} \quad X = 3.32 \log \left(\frac{I_1}{I_2} \right) (\text{HVL}) \quad I = I_0 B e^{-\mu x}$$

$$\frac{1}{T_{1/2\text{eff}}} = \frac{1}{T_{1/2\text{rad}}} + \frac{1}{T_{1/2\text{bio}}} \quad T_{1/2\text{eff}} = \frac{(T_{1/2\text{rad}})(T_{1/2\text{bio}})}{T_{1/2\text{rad}} + T_{1/2\text{bio}}} \quad PD = \frac{E^2}{3770} \quad PD = 37.7 H^2 \quad W = \frac{4P}{A} \quad r = \left(\frac{PG}{4\pi EL} \right)^{1/2}$$

$$B_r = \sqrt{B_x^2 + B_y^2 + B_z^2} \quad r_{\text{NHZ}} = \frac{1}{\phi} \left(\frac{4\Phi}{\pi EL} - a^2 \right)^{1/2} \quad r_{\text{NHZ}} = \frac{f_0}{b_0} \left(\frac{4\Phi}{\pi EL} \right)^{1/2} \quad r_{\text{NHZ}} = \left(\frac{\rho\Phi \cos \theta}{\pi EL} \right)^{1/2} \quad D_s = \frac{1}{\phi} \left(\frac{4\Phi}{\pi TL} - a^2 \right)^{1/2}$$

$$\text{spatial ave} = \left(\frac{\sum_{i=1}^N FS_i^2}{N} \right)^{1/2} \quad t = \frac{0.003 \text{ J/cm}^2}{E_{\text{eff}}} \quad t = \frac{EL}{ML} \times 0.1 \text{ h} \quad O.D. = \log \frac{I_0}{I} \quad D_L = \sqrt{a^2 + \phi^2 r^2}$$

$$I_2 = I_1 x (\text{magnification})^2 \quad G = 10^{g/10}$$

CONSTANTS AND CONVERSIONS

$$^{\circ}\text{F} = 9/5(^{\circ}\text{C}) + 32 \quad ^{\circ}\text{R} = ^{\circ}\text{F} + 460 \quad \text{K} = ^{\circ}\text{C} + 273.15 \quad \text{molar volume at } 25^{\circ}\text{C}, 1 \text{ atm} = 24.45 \text{ L} \quad 1 \text{ ft}^3 = 28.32 \text{ L}$$

$$1 \text{ ft}^3 = 7.481 \text{ U.S. gal} \quad 1 \text{ L} = 1.0566 \text{ qt} \quad 1 \text{ inch} = 2.54 \text{ cm} \quad 1 \text{ lb} = 453.6 \text{ gm} \quad 1 \text{ gram} = 15.43 \text{ grains}$$

$$1 \text{ atm} = 14.7 \text{ psi} = 760 \text{ mm Hg} = 29.92 \text{ in Hg} = 33.93 \text{ ft water} = 1013.25 \text{ mbar} = 101,325 \text{ pascals}$$

$$1 \text{ Currie} = 3.7 \times 10^{10} \text{ disint/sec (Becquerel)} = 2.2 \times 10^{12} \text{ dpm} \quad 1 \text{ Gray} = 100 \text{ Rad} \quad 1 \text{ Sievert} = 100 \text{ Rem}$$

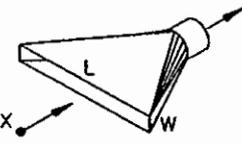
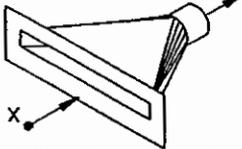
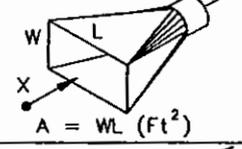
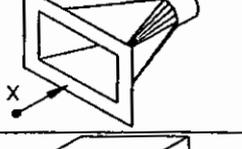
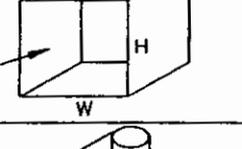
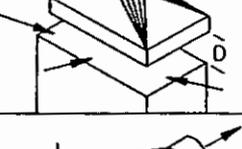
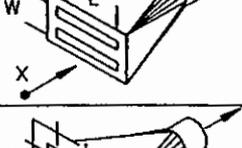
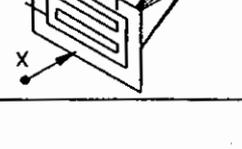
$$1 \text{ Tesla} = 10,000 \text{ Gauss} \quad 1 \text{ BTU} = 1054.8 \text{ joules} = 0.293 \text{ watt hr} \quad 1 \text{ cal} = 4.184 \text{ joules}$$

$$\text{speed of sound in air at } 20^{\circ}\text{C} = 1130 \text{ ft/sec} \quad \text{speed of light} = 3 \times 10^8 \text{ m/sec}$$

$$\text{Planck's constant} = 6.626 \times 10^{-27} \text{ erg sec} \quad \text{Avogadro's number} = 6.024 \times 10^{23}$$

$$\text{gas constant, R} = 8.314 \text{ J/mole K} = 0.082 \text{ L atm/mole K}$$

$$g = 981 \text{ cm/sec}^2 = 32 \text{ ft/sec}^2 \quad A_c = 385 \text{ mm}^2 \text{ for } 25 \text{ mm filter} \quad \text{density of air} = 1.29 \text{ g/L at } 1 \text{ atm}, 0^{\circ}\text{C}$$

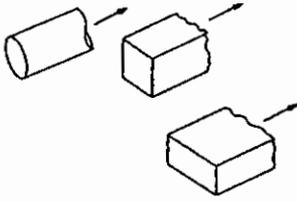
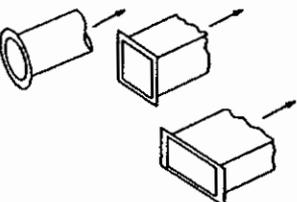
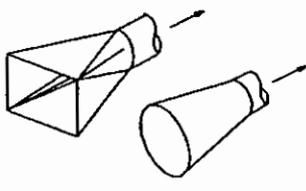
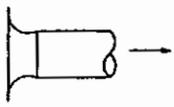
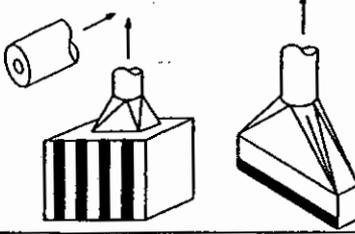
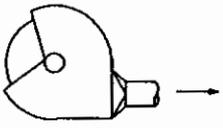
| HOOD TYPE | DESCRIPTION | ASPECT RATIO, W/L | AIR FLOW |
|---|---|-----------------------------|---|
|  | SLOT | 0.2 OR LESS | $Q = 3.7 LVX$ |
|  | FLANGED SLOT | 0.2 OR LESS | $Q = 2.6 LVX$ |
|  | PLAIN OPENING | 0.2 OR GREATER AND ROUND | $Q = V(10X^2 + A)$ |
|  | FLANGED OPENING | 0.2 OR GREATER AND ROUND | $Q = 0.75V(10X^2 + A)$ |
|  | BOOTH | TO SUIT WORK | $Q = VA = VWH$ |
|  | CANOPY | TO SUIT WORK | $Q = 1.4 PVD$ SEE FIG. VS-99-03 P = PERIMETER D = HEIGHT ABOVE WORK |
|  | PLAIN MULTIPLE SLOT OPENING 2 OR MORE SLOTS | 0.2 OR GREATER | $Q = V(10X^2 + A)$ |
|  | FLANGED MULTIPLE SLOT OPENING 2 OR MORE SLOTS | 0.2 OR GREATER | $Q = 0.75V(10X^2 + A)$ |

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HOOD TYPES

DATE 4-96

FIGURE 3-11

| HOOD TYPE | DESCRIPTION | HOOD ENTRY LOSS (F _L) COEFFICIENT |
|---|-----------------------|--|
|  | PLAIN OPENING | 0.93 |
|  | FLANGED OPENING | 0.49 |
|  | TAPER OR CONE HOOD | SEE CHAPTER 10 |
|  | BELL MOUTH INLET | 0.04 |
|  | ORIFICE | SEE CHAPTER 10 |
|  | TYPICAL GRINDING HOOD | (STRAIGHT TAKEOFF) 0.65 |
| | | (TAPERED TAKEOFF) 0.40 |
| AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS | | <p style="text-align: center;"><i>HOOD LOSS COEFFICIENTS</i></p> <p>DATE <i>4-96</i> FIGURE <i>3-16</i></p> |

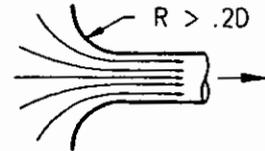
From American Conference of Governmental Industrial Hygienists: Industrial Ventilation: A Manual of Recommended Practice, 24th Edition; Copyright 2001, Cincinnati, Ohio. Reprinted with permission.



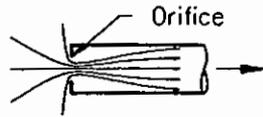
$h_e = 0.93 VP_d$
PLAIN DUCT END



$h_e = 0.49 VP_d$
FLANGED DUCT END

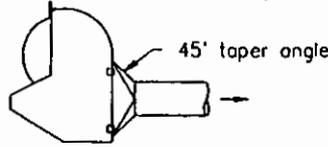


$h_e = 0.04 VP_d$
BELLMOUTH ENTRY

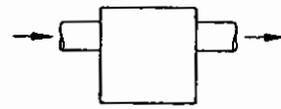


$h_e = 1.78 VP_{Orifice}$
SHARP-EDGED
ORIFICE

* $h_e = F_h VP_d$ See 3.5.1



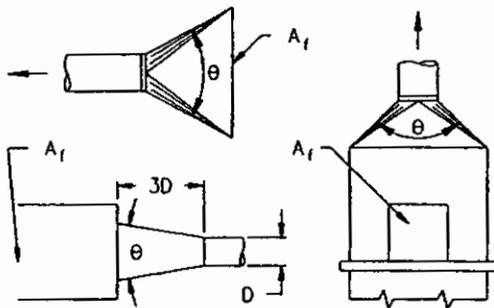
$h_e = 0.4 VP_d$ (tapered take-off)
 $h_e = 0.65 VP_d$ (no taper)
STANDARD GRINDER HOOD



$h_e = 1.5 VP_d$
TRAP OR SETTLING CHAMBER

TAPERED HOODS

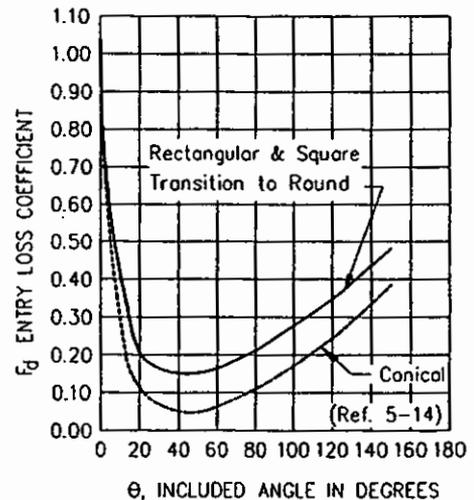
Flanged or unflanged; round, square or rectangular. θ is the major angle on rectangular hoods.



Face area (A_f) at least 2 times the duct area.

| θ | ENTRY LOSS (h_e) | |
|----------|----------------------|-------------|
| | ROUND | RECTANGULAR |
| 15° | 0.15 VP | 0.25 VP |
| 30° | 0.08 VP | 0.16 VP |
| 45° | 0.06 VP | 0.15 VP |
| 60° | 0.08 VP | 0.17 VP |
| 90° | 0.15 VP | 0.25 VP |
| 120° | 0.26 VP | 0.35 VP |
| 150° | 0.40 VP | 0.48 VP |
| 180° | 0.50 VP | 0.50 VP |

VP = Duct VP = VP_d
Note: 180° values represent round ducts butted into back of booth or hood without a rectangular to round transition.

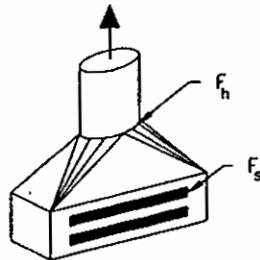


COMPOUND HOODS

A compound hood, such as the slot/plenum shown to the right, would have 2 losses, one through the slot and the other through the transition into the duct.

The slot entry loss coefficient, F_s , would have a value typically in the range of 1.00 to 1.78 (see Chapters 3 and 10).

The duct entry loss coefficient is given by the above data for tapered hoods.



$$h_e = F_s VP_s + F_h VP_d$$

MISCELLANEOUS VALUES

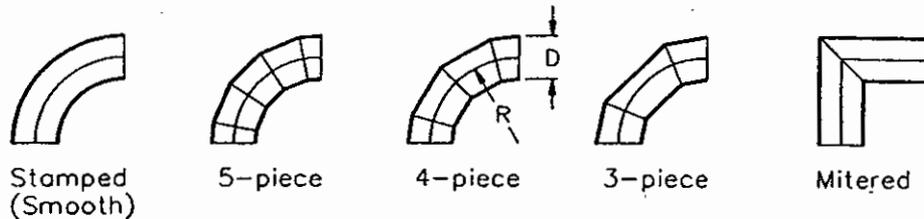
| HOOD | ENTRY LOSS COEFFICIENT F_h |
|-------------------------------|------------------------------|
| Abrasive blast chamber | 1.0 |
| Abrasive blast elevator | 2.3 |
| Abrasive separator | 2.3 |
| Elevators (enclosures) | 0.69 |
| Flanged pipe plus close elbow | 0.8 |
| Plain pipe plus close elbow | 1.60 |

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HOOD ENTRY LOSS COEFFICIENTS

DATE 1-95

FIGURE 5-15



| | R/D | | | | | |
|---------|------|------|------|------|------|-------|
| | 0.5 | 0.75 | 1.00 | 1.50 | 2.00 | 2.50 |
| Stamped | 0.71 | 0.33 | 0.22 | 0.15 | 0.13 | 0.12 |
| 5-piece | - | 0.46 | 0.33 | 0.24 | 0.19 | 0.17* |
| 4-piece | - | 0.50 | 0.37 | 0.27 | 0.24 | 0.23* |
| 3-piece | 0.90 | 0.54 | 0.42 | 0.34 | 0.33 | 0.33* |

* extrapolated from published data

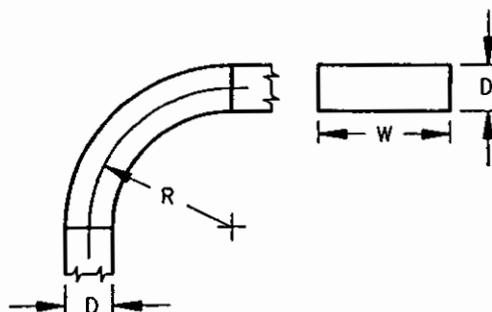
OTHER ELBOW LOSS COEFFICIENTS

- Mitered, no vanes 1.2
- Mitered, turning vanes 0.6
- Flatback (R/D = 2.5) 0.05 (see Figure 5-23)

NOTE: Loss factors are assumed to be for elbows of "zero length." Friction losses should be included to the intersection of centerlines.

ROUND ELBOW LOSS COEFFICIENTS

(Ref. 5.13)



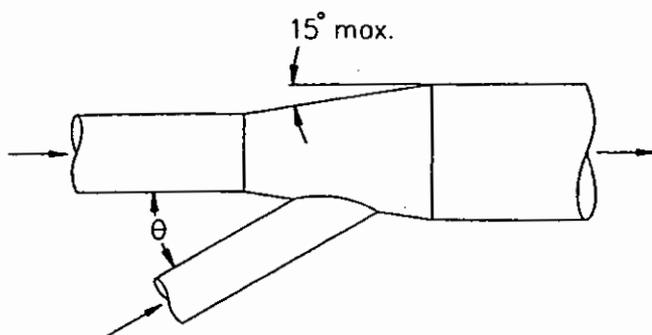
| R/D | Aspect Ratio, W/D | | | | | |
|---------------|-------------------|------|------|------|------|------|
| | 0.25 | 0.5 | 1.0 | 2.0 | 3.0 | 4.0 |
| 0.0 (Mitered) | 1.50 | 1.32 | 1.15 | 1.04 | 0.92 | 0.86 |
| 0.5 | 1.36 | 1.21 | 1.05 | 0.95 | 0.84 | 0.79 |
| 1.0 | 0.45 | 0.28 | 0.21 | 0.21 | 0.20 | 0.19 |
| 1.5 | 0.28 | 0.18 | 0.13 | 0.13 | 0.12 | 0.12 |
| 2.0 | 0.24 | 0.15 | 0.11 | 0.11 | 0.10 | 0.10 |
| 3.0 | 0.24 | 0.15 | 0.11 | 0.11 | 0.10 | 0.10 |

SQUARE & RECTANGULAR ELBOW LOSS COEFFICIENTS

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DUCT DESIGN DATA
ELBOW LOSSES

DATE 1-95 FIGURE 5-16

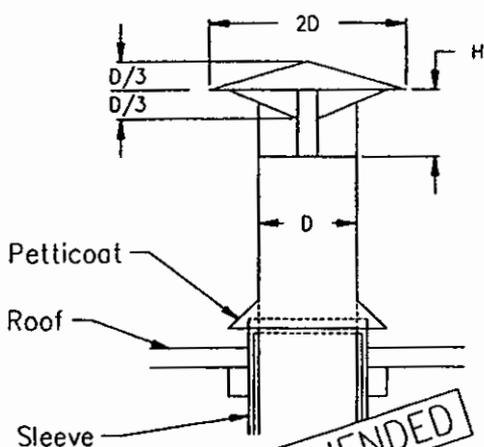


Note: Branch entry loss assumed to occur in branch and is so calculated.

Do not include an enlargement regain calculation for branch entry enlargements.

| Angle θ Degrees | Loss Fraction of VP in Branch |
|---------------------------|----------------------------------|
| 10 | 0.06 |
| 15 | 0.09 |
| 20 | 0.12 |
| 25 | 0.15 |
| 30 | 0.18 |
| 35 | 0.21 |
| 40 | 0.25 |
| 45 | 0.28 |
| 50 | 0.32 |
| 60 | 0.44 |
| 90 | 1.00 |

BRANCH ENTRY LOSSES



| H, No. of Diameters | Loss Fraction of VP |
|------------------------|---------------------|
| 1.0 D | 0.10 |
| 0.75 D | 0.18 |
| 0.70 D | 0.22 |
| 0.65 D | 0.30 |
| 0.60 D | 0.41 |
| 0.55 D | 0.56 |
| 0.50 D | 0.73 |
| 0.45 D | 1.0 |

WEATHER CAP LOSSES

See Fig. 5-30

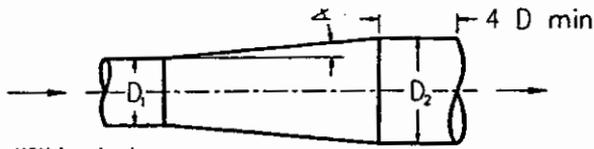
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FIGURE 5-17

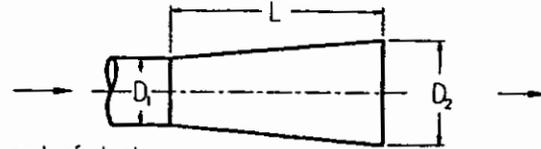
STATIC PRESSURE REGAINS FOR EXPANSIONS



Within duct

| Regain (R), fraction of VP difference | | | | | |
|---------------------------------------|---------------------------|-------|--------|------|-------|
| Taper angle degrees | Diameter ratios D_2/D_1 | | | | |
| | 1.25:1 | 1.5:1 | 1.75:1 | 2:1 | 2.5:1 |
| 3 1/2 | 0.92 | 0.88 | 0.84 | 0.81 | 0.75 |
| 5 | 0.88 | 0.84 | 0.80 | 0.76 | 0.68 |
| 10 | 0.85 | 0.76 | 0.70 | 0.63 | 0.53 |
| 15 | 0.83 | 0.70 | 0.62 | 0.55 | 0.43 |
| 20 | 0.81 | 0.67 | 0.57 | 0.48 | 0.43 |
| 25 | 0.80 | 0.65 | 0.53 | 0.44 | 0.28 |
| 30 | 0.79 | 0.63 | 0.51 | 0.41 | 0.25 |
| Abrupt 90 | 0.77 | 0.62 | 0.50 | 0.40 | 0.25 |

Where: $SP_2 = SP_1 + R(VP_1 - VP_2)$



At end of duct

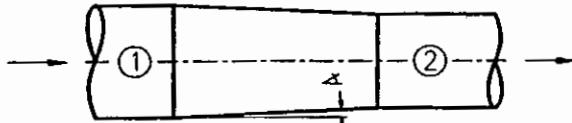
| Regain (R), fraction of inlet VP | | | | | | |
|----------------------------------|---------------------------|-------|-------|-------|-------|-------|
| Taper length to inlet diam L/D | Diameter ratios D_2/D_1 | | | | | |
| | 1.2:1 | 1.3:1 | 1.4:1 | 1.5:1 | 1.6:1 | 1.7:1 |
| 1.0:1 | 0.37 | 0.39 | 0.38 | 0.35 | 0.31 | 0.27 |
| 1.5:1 | 0.39 | 0.46 | 0.47 | 0.46 | 0.44 | 0.41 |
| 2.0:1 | 0.42 | 0.49 | 0.52 | 0.52 | 0.51 | 0.49 |
| 3.0:1 | 0.44 | 0.52 | 0.57 | 0.59 | 0.60 | 0.59 |
| 4.0:1 | 0.45 | 0.55 | 0.60 | 0.63 | 0.63 | 0.64 |
| 5.0:1 | 0.47 | 0.56 | 0.62 | 0.65 | 0.66 | 0.68 |
| 7.5:1 | 0.48 | 0.58 | 0.64 | 0.68 | 0.70 | 0.72 |

Where: $SP_1 = SP_2 - R(VP_1)$

When $SP_2 = 0$ (atmosphere) SP_1 will be (-)

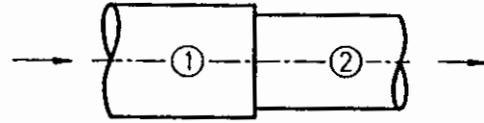
The regain (R) will only be 70% of value shown above when expansion follows a disturbance or elbow (including a fan) by less than 5 duct diameters.

STATIC PRESSURE LOSSES FOR CONTRACTIONS



Tapered contraction
 $SP_2 = SP_1 - (VP_2 - VP_1) - L(VP_2 - VP_1)$

| Taper angle degrees | L(loss) |
|---------------------|--------------------|
| 5 | 0.05 |
| 10 | 0.06 |
| 15 | 0.08 |
| 20 | 0.10 |
| 25 | 0.11 |
| 30 | 0.13 |
| 45 | 0.20 |
| 60 | 0.30 |
| over 60 | Abrupt contraction |



Abrupt contraction
 $SP_2 = SP_1 - (VP_2 - VP_1) - K(VP_2)$

| Ratio A_2/A_1 | K |
|-----------------|------|
| 0.1 | 0.48 |
| 0.2 | 0.46 |
| 0.3 | 0.42 |
| 0.4 | 0.37 |
| 0.4 | 0.32 |
| 0.6 | 0.26 |
| 0.7 | 0.20 |

$A =$ duct area, ft^2

Note:

In calculating SP for expansion or contraction use algebraic signs: VP is (+), and usually SP is (+) in discharge duct from fan, and SP is (-) in inlet duct to fan.

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FIGURE 5-18